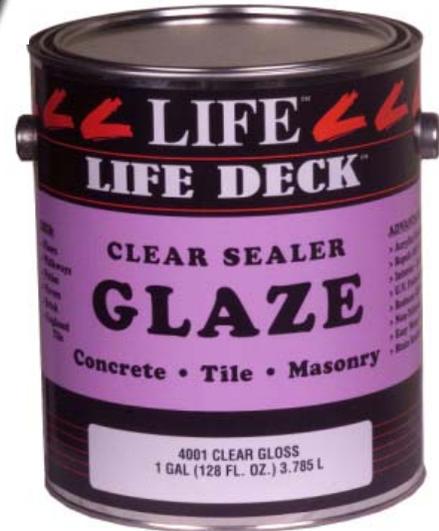


Product Specifications

4001/4002 Acrylic Urethane Sealer Glaze



Description: Life Deck Sealer Glaze is a premium quality crystal clear acrylic urethane that provides a tough, durable surface.

Advantages

- ✓Abrasion resistant
- ✓Chemical resistant
- ✓Stain Resistant
- ✓Non Yellowing
- ✓Repels oil, grease & water
- ✓UV Resistant
- ✓Easy to use
- ✓Fast drying
- ✓Water Based

Uses

For interior and exterior surfaces. May be applied over Life Deck FM, AL, TC and MaCoat Decking Systems.

- ✓Concrete Floors
- ✓Patios
- ✓Brick Walls
- ✓Walk ways
- ✓Pavers
- ✓Wood

Finish: #4001 Gloss, 4002 Satin

Package Size: Quarts, Gallons & 5 Gallons

Color: Clear

Surface Preparation: Clean the floors to be coated by removing any oil, grease, or other contaminants that might interfere with the proper adhesion of the 4001 or 4002 Acrylic Urethane. Ensure that floors are structurally sound and fully cured a minimum of 28 days. Test the floor for vapor drive in accordance with ASTM D4263. Mechanical profiling is the preferred floor-preparation method. Mechanically profile the floor to a medium-grit sandpaper texture and remove curing and parting compounds and other surface hardeners and floor coatings. Acid may be used to etch bare concrete floors to the proper profile when mechanical abrasion is impractical. Make sure the surface is thoroughly clean before etching. Etch all unpainted cement with 1 part 10% muriatic acid to 1 part water. Allow to stand 10-15 minutes then rinse clean with water. After etching, neutralize acid with baking soda or soda ash then rinse thoroughly with water. A properly etched concrete surface should resemble the texture of fine or medium sandpaper. Let dry thoroughly before applying coating.

CHEMICAL RESISTANCE	
(1.0 mil dry films on cold rolled steel, air dried 7 day)	
Toluene, 1 hour immersion	No Effect
Gasoline, 1 hour immersion	No Effect
1 N NaOH, 1 hour spot test	No Effect
Solvent Resistance (ASTM D-4752):	
MEK (100 double rubs)	Pass
Toluene (100 double rubs)	Pass
Mandrel Bend Flexibility, (ASTM D-1737)	
Cleveland Cabinet Humidity Resistance	
(100F, 100% RH, 700 hours)	
Blistering (ASTM D714)	Few, #8
Loss in Gloss	No Effect
RESISTANCE PROPERTIES	
(per ANSI/KCMA A161.1-1990) Test 9.3.2.	
24 Hour Tests	
Vinegar	No Effect
Lemon Juice	No Effect
Orange Juice	No Effect
Grape Juice	No Effect
Tomato Catsup	No Effect
Coffee(115°F)	No Effect
Olive Oil	No Effect
100 Proof Alcohol	No Effect
One Hour Test:	
Mustard	No Effect
Hot and Cold Check Cycles	
ADHESION CHARACTERISTICS	
(1.0 mil dry films air dried seven days)	
Masonry	
Concrete	Excellent
Stucco	Excellent
Plaster	Excellent
Mortar	Excellent
Metal	
Untreated Cold Rolled Steel	Excellent
Bonderite 100	Excellent
Bonderite 1000	Excellent
Tin Plate	Excellent
Untreated Aluminum	Excellent
Anodized Aluminum	Excellent
Plastic	
Polycarbonates	Excellent
High Density Polyethylene	Selective
ABS	Selective
Nylon	Selective
Flexible Vinyl	Selective
PHYSICAL PROPERTIES	
Solids content by weight	31-33%
Solids content by volume	30-32%
Maximum V.O.C.	>250 grams per liter

4001/4002 Acrylic Urethane Sealer Glaze Top Coat

Finish: #4001 Gloss, 4002 Satin

Package Size: Quarts, Gallons & 5 Gallons

Color: Clear

Surface Preparation: Clean the floors to be coated by removing any oil, grease, or other contaminants that might interfere with the proper adhesion of the 4001 or 4002 Acrylic Urethane. Ensure that floors are structurally sound and fully cured a minimum of 28 days. Test the floor for vapor drive in accordance with ASTM D4263. Mechanical profiling is the preferred floor-preparation method. Mechanically profile the floor to a medium-grit sandpaper texture and remove curing and parting compounds and other surface hardeners and floor coatings. Acid may be used to etch bare concrete floors to the proper profile when mechanical abrasion is impractical. Make sure the surface is thoroughly clean before etching. Etch all unpainted cement with 1 part 10% muriatic acid to 1 part water. Allow to stand 10-15 minutes then rinse clean with water. After etching, neutralize acid with baking soda or soda ash then rinse thoroughly with water. A properly etched concrete surface should resemble the texture of fine or medium sandpaper. Let dry thoroughly before applying coating.

Test area: Apply a test area to ensure proper appearance and adhesion.

Application Specifics: Important weather guidelines:

1. Apply on warm, clear, sunny days.
2. Do not apply under foggy conditions.
3. Do not apply when rain is forecast within 24 hours.
4. Do not apply if temperatures are expected to drop below 50°F within 24 hours.

5. **Apply 2 thin coats for best results.**

(Use 1/4" or 3/8" nap roller cover).

Coverage: Life Deck Acrylic Polyurethane Top Coat may be rolled,

brushed or sprayed. The coverage will vary with surface porosity and profile. You can expect up to 400 square feet per gallon on a smooth surface and between 250 to 350 square feet per gallon on a rough surface. For best results apply two thin coats.

Application: Brush, roll or spray. DO NOT SHAKE. Shaking will cause air bubbles. Stir gently and thoroughly before application. This product appears milky when wet, but dries rapidly to a beautiful clear coating.

IMPORTANT: Do not apply late in the day or when dew, rain, fog or mist is likely (moisture will damage the fresh paint film). Apply at temperatures above 50 degrees F. Do not apply if temperatures below 45 degrees are expected within 24 hours. Cold weather or excess humidity or a sudden temperature drop will greatly affect any finish at the time of application. Dampness can dull the gloss. Do not paint in direct sun. Use a clean brush or roller. For maximum durability, we recommend at least two thin coats.

Drying Time: Dries within 30 minutes and can be recoated in 4 hours. Ready for use 12 hours. Drying time will vary with weather conditions, air circulation and temperature.

Thinning: Thinning is not recommended.

Clean-up: Clean tools and hands with warm soapy water and rinse thoroughly.

FILM PROPERTIES		CHEMICAL RESISTANCE (ASTM D-1308)	
Drying time: (70°F, 50% RH)		Hydraulic Fluid (24 hr/150°F)	Pass
Set to touch	< 15 min	Acid, 5% H2SO4 Spot, pH=0.6	No effect after 24 hr
Tack-Free	< 20 min	Base, 5% NaOH Spot, pH= 13.5	No effect after 6 hr
Dry Hard	< 30 min	Water Immersion (24 hr/70°F)	Pass
Pencil Hardness	HB	5 Minute Spot Test	
Direct Impact	>160	Gasoline (87)	OK
Reverse Impact	>160	Diesel Fuel	OK
Taber Abrasion	50.5 mg	Brake Fuel	Dissolve
60° Gloss (ASTM D-1308):	> 90	Skydrol	Softening**
Contrast Ratio (ASTM 2805):	> 90	Xylene	OK*
Adhesion:		10% Acetic Acid	OK
Dry Tape Test (ASTM D-3359)	5A	10% HCL	OK
Dry Scrape Adhesion (ASTM D-2197)	9 kg	Methanol	OK*
Wet Tape (24 hr/70°F)	5A	Ammonia	OK
Wet Tape (4 days/70°F)	5A	1Hour Spot Test	
Weathering:		Gasoline (87)	OK
QUV - "B Bulb" (1000 hr)	>92% gloss retention,	Diesel Fuel	OK
(ASTM D-4587-91)	1.6 Delta E color change	Brake Fuel	Dissolve
Xenon Arc (1000 hr) (ASTM G-26-92)	>94% gloss retention ,	Skydrol	Softening**
	0.9 Delta E color change	Xylene	OK*
Heat Resistance (24 hr/250°F):	<2.0 Delta E color change	10% Acetic Acid	OK
		10% HCL	OK
		Methanol	OK*
		Ammonia	OK
		* Loss of Gloss	
		**Softening and Yellowing	

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This product contains chemicals known to the State of California to cause cancer, birth defects and reproductive harm. The maximum V.O.C. of this product does not exceed 250 grams/liter. WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. Contact the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.